

CPR - New obligations for manufactures



■ Scope of the CPR2024

Artikel 2

Toepassingsgebied

- 1. Deze verordening is van toepassing op bouwproducten, met inbegrip van gebruikte producten, en op:
- a) belangrijke onderdelen van producten; alsook
- b) onderdelen of materialen die bestemd zijn om te worden gebruikt voor onder deze verordening vallende producten, indien de fabrikant van die onderdelen of materialen daarom verzoekt.
- 2. Deze verordening is niet van toepassing op:
- a) liften die het voorwerp zijn van Richtlijn 2014/33/EU van het Europees Parlement en de Raad (21), roltrappen of componenten daarvan;
- b) vereisten of prestatiebeoordeling die onder Richtlijn (EU) 2020/2184 van het Europees Parlement en de Raad (²⁷) vallen en die onder de in artikel 11, lid 8, van die richtlijn bedoelde gedelegeerde handelingen van de Commissie vallen.

Artikel 3

Definities

Voor de toepassing van deze verordening wordt verstaan onder:

1) "bouwproduct": elk gevormd of vormloos fysiek item — met inbegrip van 3D-geprinte producten — dat of een kit die in de handel wordt gebracht, onder meer door levering op de bouwplaats, om blijvend te worden verwerkt in bouwwerken of delen daarvan, met uitzondering van items die eerst in een kit of ander bouwproduct moeten worden geïntegreerd voordat zij blijvend in bouwwerken worden verwerkt;



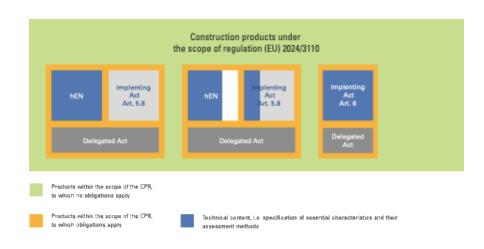
Scope of the CPR2024 covers almost all products

Construction products under the scope of regulation (EU) 2024/3110

Products within the scope of the CPR, to which no obligations apply



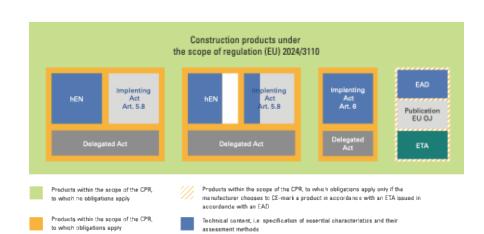
- Scope of the CPR2024 covers almost all products
- Obligations only in relation to products placed on the market under the CPR2024, i.e. products
 - within the harmonised zone
 - = products covered by hTS
 - ▲hENs cited under the CPR2024
 - Implementing acts according to Article 6





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 - = products covered by hTS
 - ▲hENs cited under the CPR2024
 - Implementing acts according to Article 6
 - placed on the market on the basis of an EAD cited under the new CPR2024,

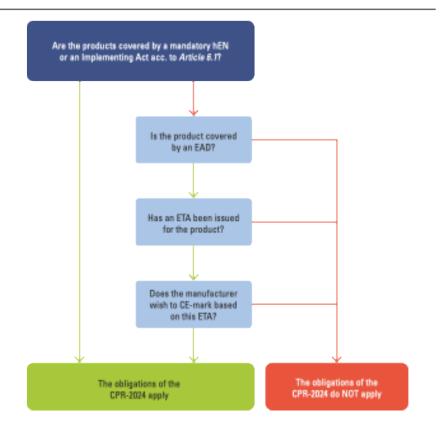
 - ₄ if the manufacturer wants





▼ CPR2024

- is in force since 7 January 2025
- becomes applicable as of 8 January 2026
- → manufacturers cannot issue a DoPC before
 - 8 January 2026 and
 - the respective hTS has been cited under the CPR2024, or
 - they have requested an ETA based on an EAD that has been cited under the CPR2024
- → before all that, manufacturers cannot
 - declare any other essential characteristic than at present (= what hENs and ETAs allow today)
 - declare environmental performances
 - declare conformity with e.g.
 - provide a Digital Product Passport (DPP)





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 - ▲ product environmental requirements
 - provide a Digital Product Passport (DPP)

Artikel 13

Prestatie- en conformiteitsverklaring

1. Wanneer een product onder een overeenkomstig de artikelen 5 of 6 vastgestelde geharmoniseerde technische specificatie valt, wordt de fabrikant onderworpen aan het toepasselijke beoordelings- en controlesysteem van bijlage IX en stelt hij een prestatie- en conformiteitsverklaring op voordat een dergelijk product in de handel wordt gebracht. Wanneer een product onder een overeenkomstig artikel 7 vastgestelde geharmoniseerde technische specificatie valt, controleert de

Article 13

Declaration of performance and conformity

Where a product is covered by a harmonised technical specification adopted in accordance with Articles 5 or 6, the
manufacturer shall undergo the applicable assessment and verification system set out in Annex IX and draw up
a declaration of performance and conformity before such a product is placed on the market. Where a product is covered by

Artikel 20

Verplichtingen van alle marktdeelnemers

 De verplichtingen van marktdeelnemers uit hoofde van dit hoofdstuk zijn alleen van toepassing op producten die onder een geharmoniseerde technische specificatie vallen of op producten die op basis van een Europese technische beoordeling een CE-markering hebben gekregen.

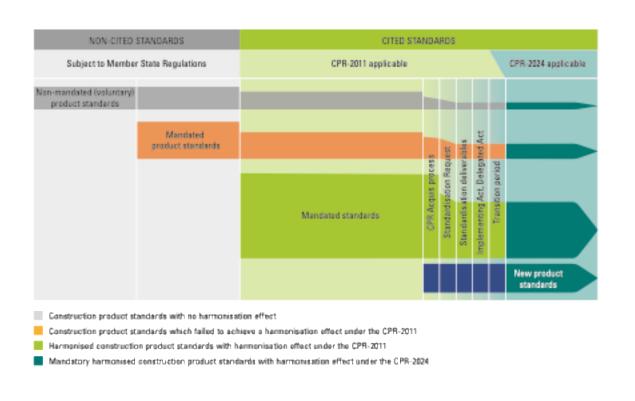
Article 20

Obligations of all economic operators

 The obligations of economic operators under this Chapter are applicable only in relation to products covered by a harmonised technical specification, or to products that have been CE-marked on the basis of a European technical assessment.

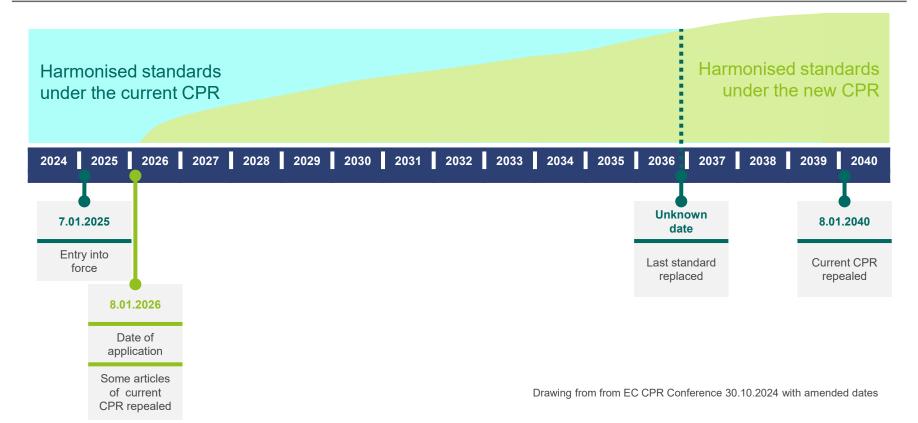


Transition from CPR2011 to CPR 2024



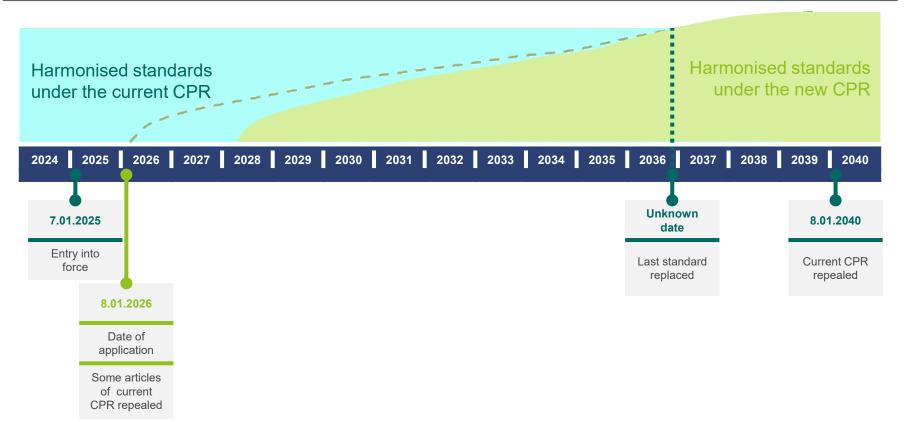


Transition from CPR2011 to CPR 2024



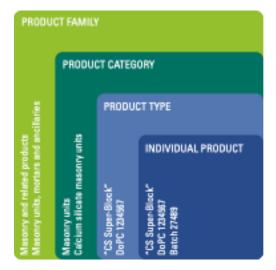


Transition from CPR2011 to CPR 2024





■ Determine the product type



- 27) "producttype": het abstracte model van afzonderlijke producten, dat wordt bepaald door het beoogde gebruik en een reeks kenmerken die elke wijziging met betrekking tot de prestaties of de naleving van de in of in overeenstemming met deze verordening vastgestelde productvereisten uitsluiten, waarbij identieke producten van verschillende fabrikanten tot verschillende producttypen behoren;
- (27) 'product type' means the abstract model of individual products, determined by the intended use and a set of characteristics which exclude any variation with regard to performance or to the fulfilment of product requirements set out in or in accordance with this Regulation, whilst identical products of different manufacturers belong to different product types;



- Determine the product type
- Draw up a technical documentation

3.2.2.1 TECHNICAL DOCUMENTATION AS BASIS OF THE DECLARATION OF PERFORMANCE AND CONFORMITY

The manufacturer shall, as the basis for the declaration of performance and conformity draw up a technical documentation including the:

- declared use
- elements necessary to demonstrate performance and conformity
- (factory production control) procedures ensuring that products fulfil their declared performances and remain in conformity with this Regulation
- applicable assessment and verification systems (AVS)
- information on applied simplified procedures (if used)
- calculation of environmental sustainability characteristics



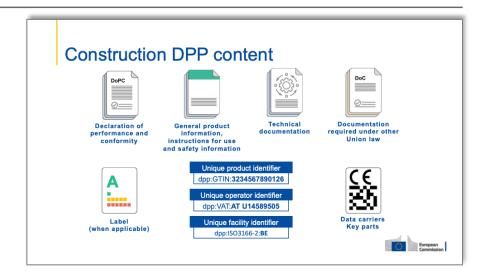


- Determine the product type
- Draw up a technical documentation
- Implement the AVS system

Figure 10: Tasks of the manufacturer in relation to the applicable AVS **Was also required within the old AVCP system **Additional/new requirements within the new AVS	MANUFACTURER'S TASK				
	DETERMINATION OF THE PRODUCT TYPE AND APPLICATION OF THE CORRESPONDING PRODUCT CATEGORY				
	Further assessment of the performance of the product on the basis of testing (including sampling)	Assessment of the performance of the product on the basis of data collection for input values, assumptions and modelling	Factory production control	Further testing of samples taken at the manufacturing plant in accordance with the prescribed test plan	The drawing up of technical documentation containing proof of: - the correct application of this Regulation with regard to the assessment of performance - conformity with the applicable product requirements under this Regulation
SYSTEM 1+ Full notified body control including audit sample testing			×	×	×
SYSTEM 1 Full notified body control without audit sample testing			×	×	×
SYSTEM 2 Notified body focusing on the factory production control	×		×	×	×
SYSTEM 3+ Notified body's control of environmental sustainability assessment		×	×		
SYSTEM 3 Notified body focusing on the determination of the product type	×		×		×
SYSTEM 4 Manufacturer's self-verification and self-certification	×		×		×



- Determine the product type
- Draw up a technical documentation
- Implement the AVS system
- ▼ Compile general product information, instructions for use and safety information





- Determine the product type
- Draw up a technical documentation
- Implement the AVS system
- Compile general product information, instructions for use and safety information
- Demonstrate / Ensure compliance with declared performances and applicable requirements
- Draw up the Declaration of Performance and Conformity (DoPC)



1. Wanneer de fabrikant een product in de handel brengt, bepaalt hij het producttype, met inachtneming van de grenzen die daarvoor door de definitie in artikel 3, punt 27, zijn vastgesteld. De fabrikant zorgt ervoor dat de prestaties van het product worden beoordeeld, zowel met betrekking tot de verplichte essentiële kenmerken als met betrekking tot de sessentiële kenmerken die moeten worden aangegeven. Indien het product onder productvereisten valt die zijn vastgesteld in gedelegeerde handelingen zoals bedoeld in artikel 7, lid 1, zorgt de fabrikant ervoor dat het product ook overeenkomstig die vereisten is ontworpen en vervaardigd.

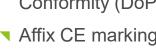
Article 22 Obligations of manufacturers

1. When placing a product on the market, the manufacturer shall determine the product type, respecting the boundaries set up therefor by the definition provided in Article 3, point (27). The manufacturer shall ensure that the product's performance is assessed in relation to both mandatory essential characteristics and those essential characteristics intended to be declared. If the product is covered by product requirements established by delegated acts referred to in Article 7(1), the manufacturer shall ensure that the product has also been designed and constructed in accordance with those requirements.

→ No delegated act = no additional mandatory essential characteristics



- Determine the product type
- Draw up a technical documentation
- Implement the AVS system
- Compile general product information, instructions for use and safety information
- Demonstrate / Ensure compliance with declared performances and applicable requirements
- Draw up the Declaration of Performance and Conformity (DoPC)
- Affix CE marking







- **** ...
- Affix EU environmental sustainability labelling (if required)
- 9. In order to ensure transparency for users and to promote sustainable products, the Commission is empowered to adopt delegated acts in accordance with Article 89 to supplement this Regulation, by establishing specific environmental sustainability labelling requirements for particular product families and product categories when the following conditions are fulfilled:
- (a) the product is typically chosen or purchased by consumers; and
- (b) the product does not have a significantly different overall environmental performance over its life cycle depending on its installation.

The labelling shall be based on the performance of the product, as assessed in accordance with Article 5(1) or Article 6(1) and shall provide consumer-friendly information understandable by non-experts.

- 9. Om transparantie voor gebruikers te waarborgen en duurzame producten te bevorderen, is de Commissie bevoegd overeenkomstig artikel 89 gedelegeerde handelingen vast te stellen om deze verordening aan te vullen door specifieke etiketteringsvoorschriften inzake ecologische duurzaamheid vast te stellen voor bepaalde productfamilies en -categorieën wanneer aan de volgende voorwaarden is voldaan:
- a) het product wordt doorgaans door consumenten gekozen of gekocht, en
- b) het product heeft over zijn gehele levenscyclus geen significant verschillende algemene milieuprestaties afhankelijk van de installatie ervan.

De etikettering is gebaseerd op de prestaties van het product, zoals beoordeeld overeenkomstig artikel 5, lid 1, of artikel 6, lid 1, en bevat consumentvriendelijke informatie die voor niet-deskundigen begrijpelijk is.

→ No delegated act = no environmental sustainability labelling



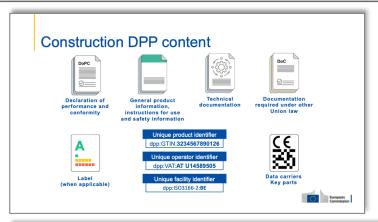
- ****
- Affix EU environmental sustainability labelling (if required)
- Affix unique ident. code of the product type
- Label, if applicable, products "Only for professional use"

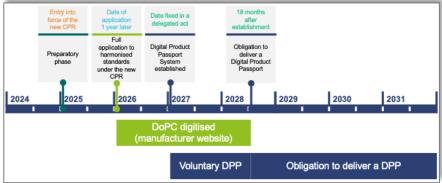
The manufacturer shall, in the same way as set out in the first subparagraph, label a product as 'Only for professional use' if expertise is needed in order to use it and shall display the label to customers before they are bound by a sales contract, including in the case of distance selling. Products not labelled 'Only for professional use' shall be deemed to also be intended for non-professional users and consumers within the meaning of this Regulation and of Regulation (EU) 2023/988.

De fabrikant vermeldt op dezelfde wijze als beschreven in de eerste alinea op het product "Alleen voor professioneel gebruik" indien het gebruik ervan deskundigheid vereist, en toont het etiket aan klanten voordat zij door een verkoopovereenkomst gebonden zijn, ook in het geval van verkoop op afstand. Producten die niet zijn voorzien van de vermelding "Alleen voor professioneel gebruik" worden geacht ook bestemd te zijn voor niet-professionele gebruikers en consumenten in de zin van deze verordening en Verordening (EU) 2023/988.



- **T** ...
- Affix EU environmental sustainability labelling (if required)
- Affix unique ident. code of the product type
- Label, if applicable, products "Only for professional use"
- ▼ Provide a Digital Product Passport







- **** ...
- Affix EU environmental sustainability labelling (if required)
- Affix unique ident. code of the product type
- Label, if applicable, products "Only for professional use"
- ▼ Provide a Digital Product Passport
- Register complaints and take corrective measures
- Act if the product (is likely to) present(s) a risk



- **** ...
- Affix EU environmental sustainability labelling (if required)
- Affix unique ident. code of the product type
- Label, if applicable, products "Only for professional use"
- ▼ Provide a Digital Product Passport
- Register complaints and take corrective measures
- Act if the product (is likely to) present(s) a risk
- Ensure availability of spare parts

8. Om voor de beschikbaarheid te zorgen van reserveonderdelen die niet algemeen op de markt verkrijgbaar zijn, is de Commissie bevoegd overeenkomstig artikel 89 gedelegeerde handelingen vast te stellen teneinde deze verordening aan te vullen door voor bepaalde productfamilies en -categorieën fabrikanten de verplichting op te leggen specifieke reserveonderdelen die niet algemeen beschikbaar zijn voor de producten die zij in de handel brengen, op de markt aan te bieden.

De verplichting die is vastgelegd in de in de eerste alinea van dit lid bedoelde gedelegeerde handelingen geldt voor een periode van tien jaar nadat het laatste product van het type in kwestie in de handel is gebracht, tenzij in de gedelegeerde handeling een andere periode is vastgesteld.

8. In order to ensure the availability of spare parts not commonly available on the market, the Commission is empowered to adopt delegated acts in accordance with Article 89 to supplement this Regulation, by imposing in respect of certain product families and product categories an obligation on manufacturers to make available on the market specific spare parts not commonly available for the products they place on the market.

The obligation established by the delegated acts referred to in the first subparagraph of this paragraph shall apply for a period of 10 years after the last product of the respective type has been placed on the market, unless the delegated act sets a different period.

→ No delegated act = no obligation to supply spare parts



- **** ...
- Affix EU environmental sustainability labelling (if required)
- Affix unique ident. code of the product type
- Label, if applicable, products "Only for professional use"
- ▼ Provide a Digital Product Passport
- Register complaints and take corrective measures
- Act if the product (is likely to) present(s) a risk
- Ensure availability of spare parts
- Contract an authorised representative

04

CPR FOR IMPORTERS, AUTHORISED REPRESENTATIVES AND DISTRIBUTORS

4.1 Who is who

The CPR-2024 identifies 5 main economic operators:

- Manufacturers See Chapter 3.
- Authorised representatives

 Natural or legal persons established in the EU who have been mandated by a manufacturer (within or outside the EU) to act on its behalf within the given mandate and to assume certain manufacturer's responsibilities (See Definition box below). While manufactures established within the EU may appoint, manufacturers established outside the EU must appoint a single authorised representative.

> Importers

Natural or legal persons established within the EU, which (procure and) place products from a third country on the European Union market.

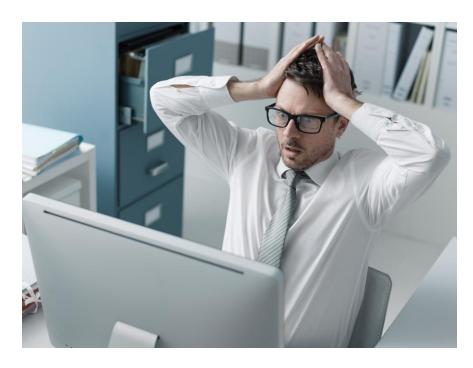
Distributors

Natural or legal person trading products which have been placed on the market by a manufacturer or an importer or which are made available by other natural or legal person.

Fulfilment service providers Natural or legal persons providing services within the supply chain, excluding transport and similar services



What to do







Get started!

- Start understanding the CPR
 - e.g. by reading the Guide → NVTB
- ▼ Collaborate at sector / industry level, e.g. on
 - deemed to satisfy requests
 - developing common

 - ▲ safety information
 - <u>understanding</u> (→ Guide <u>NVTB</u>)
- ▼ Engage in the CPR Acquis
- Understand/scrutinise your processes
 - LCI life cycle inventory
 - Digitalisation
- Identify issues and give feedback



